



Building Profile



THE ALP GROUP



ALP Overseas Private Limited



THE ALP GROUP

Our Plants

ALP NISHIKAWA CO. PVT. LTD. - (Plant) Lalru, Punjab, India



ALP OVERSEAS PVT. LTD. - (Plant) Rudrapur, UK, India



ALP AEROFLEX INDIA PVT. LTD. - (Plant) Rudrapur, UK, India



ALP FPI PARTS PVT. LTD. - (Plant) Neemrana, Rajasthan, India



ALP POLYMER PARK PVT. LTD. - Neemrana, Rajasthan, India



ALP NISHIKAWA CO. PVT. LTD. - (Plant) Ahmedabad, Gujarat, India



ALP AFRICA (PTY) LTD. - (Plant) South Africa



APS COMPANY LIMITED- (Plant) Thailand



ALP Seals – Your Protection Against Weather Elements !!

ALP Group was established in 1984 and pioneered the EPDM Rubber Technology in India with the objective of providing the best sealing technology solutions to Indian and Overseas customers for the Building and Construction Industry. Our Ultramodern Plant and Production facilities consist of :

1. Intermix Mills for mixing compounds according to customers' specifications
2. Ultra High Frequency Extrusion Lines
3. Moulding Machines
4. R & D Lab equipped with state-of-the-art testing and laboratory equipments like Tensile Testers, Money Viscometer, Hampden Ozone Chamber, Micro Hardness Testers, Swing Die Rheometers et cetera.
5. Design Department equipped with Catia V-3D Computers.

Today, the Group is the largest manufacturer of EPDM, Silicone, TPR, TPE-V and PVC Seals and Gaskets in India. ALP is there with you around every edge and corner !! We are the company you turn to for custom made solutions to all your problems – from Co-Extruded Profiles in Dual Hardness to Silicone Sealant Compatible EPDM Rubber Extrusions, which exhibit excellent adhesion to Dow Corning, Tremco & GE Momentive Silicone Sealants, from Taped EPDM Rubber Extrusions for Structural Glazing to Fire Retardant Gaskets – we have an answer to all your problems. Our extensive experience enables us to deliver cutting edge solutions for all your needs – sealing solutions from ceiling to the cellar we have a seal for every edge & every corner.

ALP has lived upto its reputation of a Leading Sealing Systems provider by bringing Coloured EPDM Technology to India. We offer a wide range of Door and Window Sealing Systems, Curtain Walling Gaskets (both for Stick Systems and Unitized Systems), Seals for Patio and Swing Entrance Door Systems, Facade Systems, Conservatories and Green Houses, Skylights and Sliding Door and Window systems.



Project	: Gold Crest
Gaskets by	: ALP Overseas
Client	: ETA Star Properties
Consultant	: W.S. Atkins
Contractor	: Al Miraikhi Cont. Co.
Floor	: 3G+2P+39 storey



THE ALP GROUP

ALP Seals – Sealing Solutions from Cellar to Ceiling

PRODUCT RANGE

- EPDM Solid/Dense Rubber Profiles.
- EPDM Sponge Rubber Profiles.
- EPDM Co-Extruded Gaskets in Dual Durometer Hardness.
- Coloured EPDM Rubber Extrusions.
- Silicone Rubber Extrusions.
- Coloured Silicone Rubber Extrusions.
- EPDM Rubber Extrusions with Tape.
- Silicone Sealant Compatible EPDM Rubber Gaskets.
- Moulded Corners.
- Moulded Window Frames.
- Flocked Glass Run and Polyurethane Coated Rubber Profiles for Sliding Door & Window Systems.
- EPDM Rubber Mouldings like Drainage Caps.
- EPDM Rubber Profiles for Stick and Unitized Systems.

VALUE ADDED SERVICES AVAILABLE:

- Specialized Design Centre with Catia V Computers.
- Design Engineers available on call.
- Gasket/Seal Consultant available on call for professional advice on Making "Weather Proof" and "Monsoon Proof" Designs.
- Expert advise on selection of Polymer.
- Expert advise on Compatibility of various Polymers with Various Substrates.



Project : Iris Blue Tower
Gaskets by : ALP Overseas
Client : Sheth Estate International
Consultant : NEB
Contractor : Al Ahmadi Cont. Co.
Floor : 3B+G+38+Mech

EPDM Profiles

EPDM stands for Ethylene Polypropylene Diene Monomer and it is a synthetic hydrocarbon based organic rubber which exhibits outstanding resistance to ultra violet radiation in sunlight and ozone & heat resistance. It has an exceptionally high ability to accept loading and reagents, fillers and plasticizers. EPDM is basically a thermoset rubber, which contains Ethylene and Polypropylene along with a third Monomer.

EPDM is widely accepted as the perfect material for rubber profiles used in Structural Glazing by Aluminum Fabricators and Door Window Manufacturers. The typical properties of EPDM Rubber are as follows :

ASTM SPECIFIED POLYMER PROPERTIES	EPDM
Density Mg/m ³	0.86
Colourability	Good
ASTM SPECIFIED PHYSICAL PROPERTIES ENVIRONMENTAL RESISTANCE	EPDM
Hardness, Durometer	30~95 Shore A
Tensile Strength Reinforced (Mpa)	<18
Tear Strength	Fair
100% Modulus (Mpa)	0.69~700
Elongation %	100~700
Compression Set % (Method B)	20~60
Resilience, Rebound (low temp)	Good
Resilience, Rebound (high temp)	Very Good
Flame	Poor
Ozone	Outstanding
Hysteresis	Good
Flex Cracking	Very Good
Tear	Fair-Good
Abrasion	Good-Excellent
Impact	Very Good
Heat Aging	Outstanding
Oxidation	Outstanding
Water	Excellent



Project : 3B-G+34 Comm./Resd.
Tower on Plot No. C3
Gaskets by : ALP Overseas
Client : ETA Star Properties
Consultant : DAR
Contractor : Ascon



ALP Seals – With you Around Every Corner



Project : Madina Tower
 Gaskets by : ALP Overseas
 Client : Reef Real Estate
 Consultant : KEO International
 Contractor : Emirates Belbadi Cont. Co.
 Floor : 2+1+29 storey

ASTM SPECIFIED POLYMER PROPERTIES	EPDM
Radiation	Good
Resistance to Alkalies	Good-Excellent
Resistance to Acids(Dilute)	Excellent
Resistance to Acids (Concentrated)	Fair-Good
Oils & Gasoline	Poor
ELECTRICAL PROPERTIES	EPDM
Vol Res, Ohm-cm	2×10^{16}
THERMAL PROPERTIES	EPDM
Operating Temperature	-35°C to +120°C

The typical properties of an EPDM Rubber gasket are as follows:

S. No.	Characteristics Tested	Standard Followed	ASTM/ Customer's Specifications	Observed Values
1	Hardness Shore A	ASTM-D2240	70±5	73
2	Tensile Strength (Kgf/cm ²)	ASTM-D412	70Min	84
3	Elongation at Break (%)	ASTM-D412	250Min.	273
4	Tear Strength (Kgf/cm)	ASTM-D624	15Min.	24
5	100% Modulus (Kgf/cm ²)	ASTM-D412	20 Min.	25
6	Specific Gravity	ISO-2781	1.25±0.05	1.25
7	Age Resistance At 70°C For 70 Hrs	ASTM-D573		
I	ΔHardness	ASTM-D2240	+10,-5	+5
II	ΔTensile Strength (%)	ASTM-D412	-25 Max.	+10
III	ΔElongation At Break (%)	ASTM-D412	-35 Max.	-21
8	Compression Set (%) At 70°C For 22 Hrs	ASTM-D395	50 Max.	34
9	Ozone Resistance	ASTM-D1149	NO	NO
I	O ₃ Concentration 50pphm		VISIBLE	VISIBLE
II	Test Temperature 40°C		CRACKS	CRACKS
III	Elongation (%)20			
IV	Duration 72 Hrs			

ALP Seals – Cutting Edge Technology – If you have a Corner – We have a seal for It

ALP's expertise lies in, application analysis by our 'Marketing Experts' and Design Engineers. ALP actively solicits and invites its customers to visit our plant and facilities and meet our design engineers or we will travel to meet you to discuss your application requirements. Our Marketing Experts and Design Engineers are available for consultation on any job

Compound assessment and Recommendation :

We will analyze your application to recommend the most effective material, even if it requires custom formulations - from UL-94 approved Fire Resistant Gasket to Silicone Sealant Compatible Compounds. ALP offers compounds that meet ASTM, DIN, BS, JASO, EN and almost any other specifications.

Testing and Evaluation :

ALP has an In-House Testing Laboratory and it is approved by the Government of India. We offer In-House Test Facilities and in the unlikely eventuality that some special tests cannot be done, the same are arranged in reputable testing facilities in India, Europe and USA.

Die Development :

ALP has its own Die Shop and Tool Room, where Dies and Moulds are developed according to customers' specifications.



THE ALP GROUP



Project	: Concord Tower
Gaskets by	: ALP Overseas
Client	: 32 Group
Consultant	: Arif & Bintok
Contractor	: Al Rostamani Pegel L.L.C.
Floor	: G+2P+38 storey



THE ALP GROUP

Coloured EPDM

ALP is the first and only Company in India and Middle East to introduce the Coloured EPDM Technology in the above mentioned markets.



Project : Reef Tower
Gaskets by : ALP Overseas
Client : Reef Real Estate
Consultant : KEO International
Contractor : Emirates Belbadi Cont. Co.
Floor : 3B+G+31+ Mech.

Silicone

Chemists at Corning Glass and General Electric were investigating heat-resistant materials for use as resinous binders when they synthesized the first silicone polymer. Corning Glass formed a joint venture with Dow Chemical in 1943 to produce the new class of silicone materials.

Silicone Rubber offers good resistance to extreme temperatures from -55°C to $+300^{\circ}\text{C}$ at extreme temperatures, the tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers although still low relative to other materials. Organic rubber has a carbon to carbon backbone which can leave them susceptible to UV, Ozone, Heat and Other Ageing factors that Silicone Rubber can withstand well. It is the ideal elastomer of choice in many extreme environments.

The disadvantages are that compared to organic rubber, silicone rubber has very low tensile strength. Silicone Rubber is an inert material and when properly handled silicone does not stain, corrode or in any way adversely effect material with which it comes in contact. Conventionally silicones have been classified as slow Burning.

Silicone Strength

- Outstanding Resistance to High Heat.
- Excellent Flexibility at Low Temperatures.
- Low Compression Set.
- Very Good Electrical Insulation.
- Excellent Resistance to Weather, Ozone, Sunlight and Oxidation.
- Superior Colour Stability.
- Flame Retardant.

Silicone Limitations

- Poor Resistance to Abrasion, Tear and Cut Growth.
- Low Tensile Strength.
- Inferior Resistance to Oil, Gasoline and Solvents.
- Poor Resistance to Alkalis and Acids.



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Project : Burlington Tower
Gaskets by : ALP Overseas
Client : Deyaar
Consultant : Arex
Contractor : Emirates Man
Floor : 3B+G+4P+35 Typical Floors
Location : United Arab Emirates



Silicone Sealant Compatible EPDM Rubber Extrusions

What is Compatibility?

Compatibility is defined as the ability of two materials to exist in contact or close proximity to each other while having no deleterious or adverse effects on each other.

Examples of compatible Materials : Glass and Aluminium, Wood and Plastics, Brass and Wood, Plastics and Aluminium, Porcelain and Paper, et cetera.

Examples of Incompatible Material: Acid and Aluminium, Sugar and Water, Different Groups of Blood, Ice and Heat, Wax and Heat, Petrol and Fire, et cetera.

Reasons of Incompatibility between EPDM and Silicone Sealants :

- EPDM is an Organic Product. It has to be plasticized with Process Oils and other plasticizers like Calcium Carbonate, Stearic Acid, Carbon and many other curatives and chemicals to make flexible gaskets out of it.
- Silicone Sealants are “Non-Oil” based Inorganic Products and one of the most excellent adhesives for bonding Aluminium with Glass.
- When “Organic” EPDM Gaskets “Plasticized” with “Process Oils” come in contact with “Inorganic” “Non-Oil Based” Silicone Sealants the “Oil and Plasticizers” from EPDM Gaskets move/ migrate into the Silicone Sealants and contaminate it.

What are the symptoms of Incompatibility?

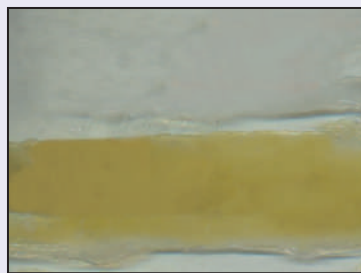
The first symptom is that the Silicone Sealant begins to change colour, since something (the plasticizers) is moving/ migrating from the EPDM Gasket into Silicone Sealant. This colour change is reported by Lab Researchers on a Zero to Five Point Scale as follows:



Scale Grading	Colour Change	Change Description
0	None	No Change from Control
1	Very Very Slight	Change So Slight that you are Not Sure if it is Real
2	Very Slight	Faint Colour Generally Yellow
3	Slight Light Colour	Commonly Yellow, Orange, Pink or Brown
4	Severe	Distinct Colour possibly Red or Purple in addition to Yellow, Orange, Pink or Brown.
5	Very Severe	Dark Colours may be Black As Well as Other Colours Mentioned Above.

Colour Change :

- Colour change indicates a chemical reaction between the Gasket material and “Structural Silicone Sealants.”
- This reaction may in the long term, cause a complete loss of adhesion between the glass and the substrate when they are exposed to heat and ultraviolet in the sunlight.



- Experience shows that Organic rubbers such as EPDM and Neoprene cause colour change and loss of adhesion and therefore are judged “Incompatible” with “Silicone Sealants” in Structural Glazing Systems.



Loss of Adhesion :

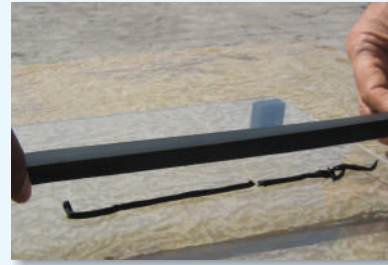
- The second symptom of Incompatibility is “Loss of Adhesion”.
- This may lead to significant deterioration in the silicone sealant's adhesive strength or adhesion or bonding with glass and metal surface.
- ACCEPTABLE ADHESION is required to limit air and water infiltration in the Building.
- In other words adhesion may be required to make sure that the System will be "Weather Tight".

ASTM C-1087 Test:

- The standard test for determining compatibility of liquid applied sealants with accessories used in Structural Glazing Systems is ASTM C-1087 test.
- Researchers prepare Test Specimens with a Black Sealant in contact with a gasket specimen, alongwith a light coloured or translucent sealant, placed together on a clean glass substrate.
- After the sealant has cured for one week, the test specimens are exposed to Ultra Violet Radiation and Heat.
- The test specimens are removed after 21 days and cooled to Room Temperature. They are examined for any colour change and pulled back at a 90 degrees angle to determine the mode of failure – Cohesive or Adhesive Failure.



Cohesive Versus Adhesive Failure :



100% COHESIVE FAILURE

- EPDM Rubber gasket has passed. Gasket did not loose adhesion. Job can be repaired, Repair instructions : Re apply silicone sealant in space made by 90 Degree angle and Re-Seal the Gasket with the substrate.
- Compatible Gasket : Weathertight Building

100% ADHESIVE FAILURE

- EPDM Gasket failed. EPDM Gasket lost adhesion.
- Job cannot be repaired. Even if you reapply silicon sealant in space made by 90 Degree Angle, the gasket will “OPEN UP” again, since it does not adhere with the silicone sealant, due to migration of Fluids/ Plasticisers/ Oils
- Incompatible Gasket : Infiltration of Rain Water, Dust, Heat, etc. in the system

COMPATIBILITY KEY TO LONGEVITY:

The Structural Glazing Systems Adhesion, Weatherability and Durability, as well as aesthetic implications, over the long term depend upon all products being compatible through out the Projects Life. Without adequate testing the Glazier owns the job and all responsibility associated with it.

ALP has pioneered the Silicone Sealant Compatible EPDM Compound in the Indian and Middle East Market

ARCHITECT'S GUIDE TO SELECTION OF MATERIALS

PROPERTIES		NATURAL RUBBER	SBR	BUTYL	EPDM	NBR	SILICONE	NEOPRENE	HYPALON
Tensile Strength (PSI)	Pure Gum	Over 3,000	Below 1,000	Over 1,500	Over 3,000	Below 1,000	Below 1,500	Over 3,000	Over 2,510
	Black Loaded (Shore A)	Over 3,000	Over 2,000	Over 2,000	Over 3,000	Over 2,000		Over 3,000	Over 3,000
Hardness Range		30-90	40-90	40-75	40-90	40-96	40-85	40-95	40-95
Specific Gravity	Base Materials	0.93	0.94	0.92	0.85	1.00		1.23	1.28
Adhesion to Metal		Excellent	Excellent	Good	Good	Excellent		Excellent	Excellent
Tear Resistance		Good	Fair	Good	Good	Fair	Poor	Good	Fair
Abrasion Resistance		Excellent	Good	Good	Good	Good	Poor	Excellent	Excellent
Compression Set		Good	Good	Fair	Good	Good	Fair	Fair	Fair
Rebound	Cold	Excellent	Good	Bad	Good	Good	Excellent	Very Good	Good
	Hot	Excellent	Good	Very Good	Good	Good	Excellent	Very Good	Good
Dielectric Strength		Excellent	Excellent	Excellent	Excellent	Poor	Good	Good	Excellent
Electrical Insulation		Good	Good	Good	Excellent	Poor	Excellent	Fair	Good
Permeability to Gases		Fair	Fair	Very Low	Poor	Fair	Fair	Low	Very Low
Acid Resistance		Fair	Fair	Excellent	Good	Good	Excellent	Good	Very Good
SOLVENT RESISTANCE	Aliphatics	Poor	Poor	Poor	Poor	Excellent	Poor	Good	Good
	Aromatics	Poor	Poor	Poor	Poor	Good	Poor	Fair	Fair
	Ketones	Good	Good	Good	Good	Poor	Fair	Poor	Poor
	Lacquer	Poor	Poor	Poor	Poor	Fair	Poor	Poor	Poor
	Swell in Lubricating Oil	Poor	Poor	Poor	Poor	Very Good	Fair	Good	Good
RESISTANCE TO	Oil & Gasoline	Poor	Poor	Poor	Poor	Excellent	Fair	Good	Good
	Animal & Vegetable Oils	Poor	Poor	Excellent	Good	Excellent	Fair	Good	Good
	Water Absorption	Very Good	Good	Very Good	Good	Fair	Good	Good	Very Good
	Oxidation	Good	Good	Excellent	Excellent	Good	Excellent	Excellent	Excellent
	Ozone	Fair	Fair	Excellent	Excellent	Fair	Excellent	Excellent	Outstanding
	Sunlight Aging	Poor	Poor	Very Good	Excellent	Poor	Excellent	Very Good	Outstanding
	Heat Aging	Good	Very Good	Excellent	Excellent	Excellent	Outstanding	Excellent	Excellent
	Flame	Poor	Poor	Poor	Poor	Poor	Fair	Good	Good
	Heat	Good	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent
	Cold	Excellent	Excellent	Good	Excellent	Good	Excellent	Good	Good



PROJECTS



Project : Rose Tower
Gaskets by : ALP Overseas
Aluminium
Fabricator : ALICO



Project : Saba Twin Tower
Gaskets by : ALP Overseas
Client : Saba Real Estate
Consultant : RMJM
Contractor : Arabian Construction Co.
Floor : G+3+30 storey



Project : Emirates Financial Tower
Gaskets by : ALP Overseas
Consultant : CPG-TSS
Contractor : TAV Gulf



Project : Iris Bay Tower
Gaskets by : ALP Overseas
Client : Sheth Estate International
Consultant : Atkins
Contractor : TAV Gulf



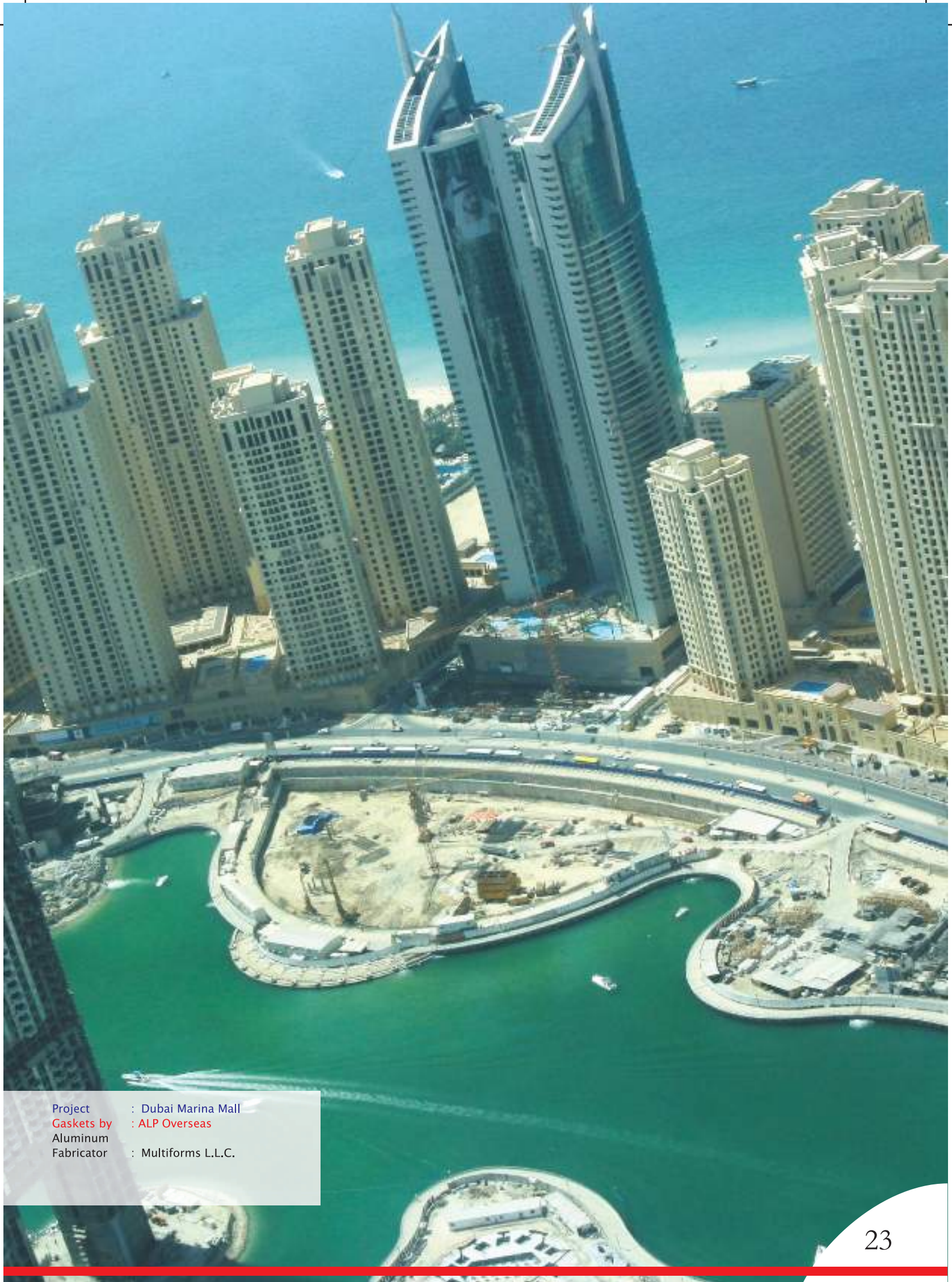
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Gaskets by : ALP Overseas
Client : ETA Star Properties
Consultant : Holford Associates
Contractor : Ascon
Floor : B+G+36 storey



Project : Metropolis Tower
Gaskets by : ALP Overseas
Client : Deyaar
Consultant : LACASA
Contractor : Emirates Man Contracting
Floor : 3B+G+4P+22 Typical
Floors Commercial & Office
building on Plot No.
BB.A03.031 at Business Bay



Project : Marinascape
Gaskets by : ALP Overseas
Client : Trident International Holdings
Consultant : Archon
Contractor : Larsen & Toubro
Floor : 25/33 floors



Project : Dubai Marina Mall
Gaskets by : ALP Overseas
Aluminum
Fabricator : Multiforms L.L.C.



Project : The Liwa Centre
Gaskets by : ALP Overseas
Location : Abu Dhabi



Project : Tiffany Tower
Gaskets by : ALP Overseas
Client : Tiffany Realty
Consultant : W.S. Atkins
Contractor : Al Rostamani Pegel L.L.C.
Floor : G+3P+38+Mech storey

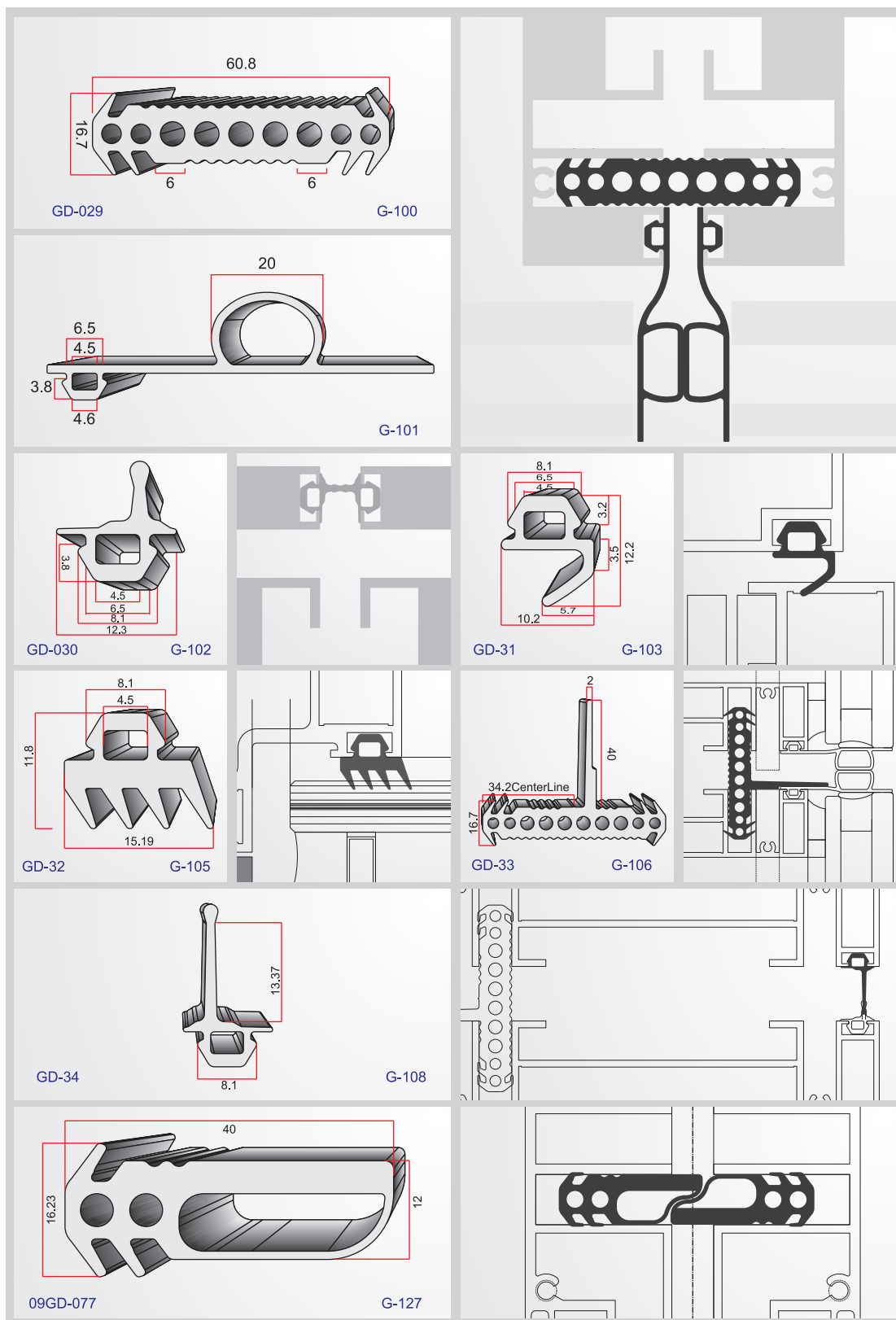


Schuco Unitized System



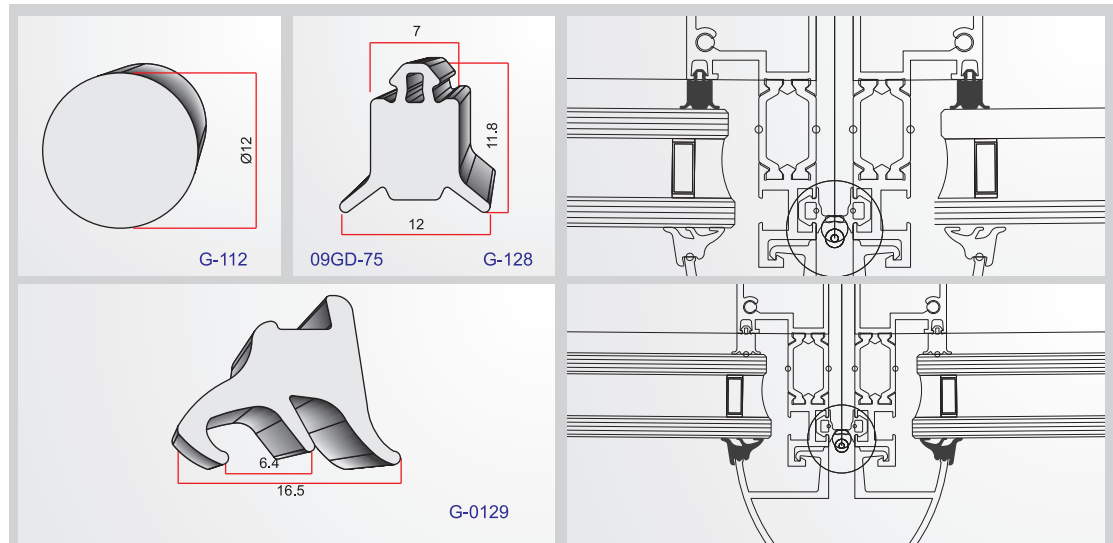


Metal Plan Unitized System





Metal Plan Unitized System



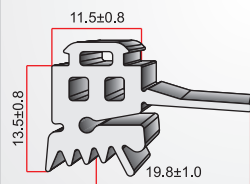


Other Unitized System

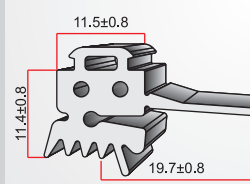
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09GD069 GA11	09GD070 GA12	09GD10 GA02	09GD11 GA03	
GG04 09GD082	GG05 09GD083	GG06 09GD084	GG07 09GD085	GG10
GG08 09GD086(I)	GG09 09GD087	GG10 09GD088(I)	GG11 09GD089(I)	GG11
GG08 09GD086(I)	GG09 09GD087	GG10 09GD088(I)	GG11 09GD089(I)	09GD079



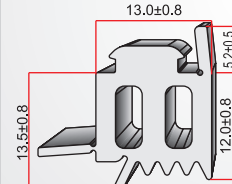
Gutmann System



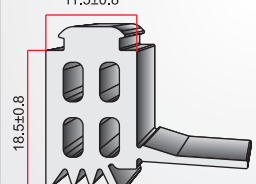
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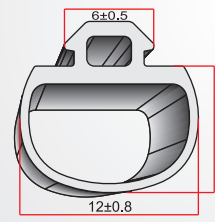
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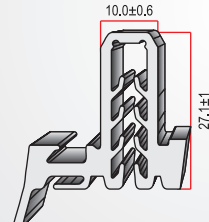
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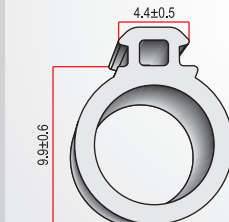
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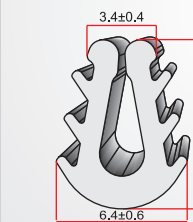
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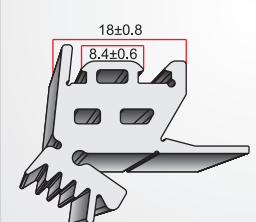
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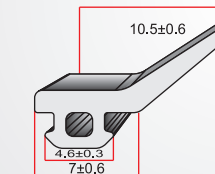
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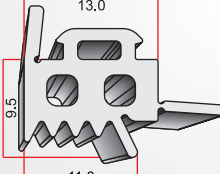
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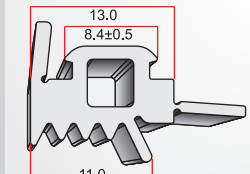
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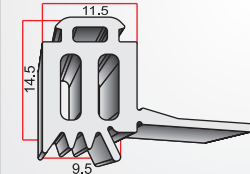
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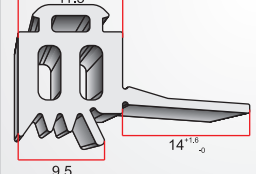
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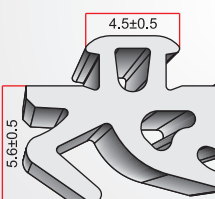
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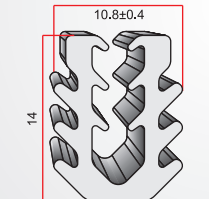
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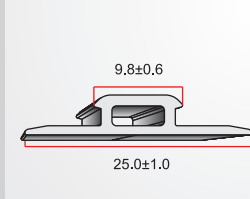
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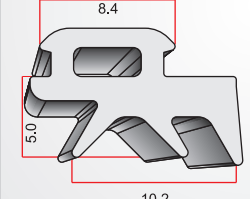
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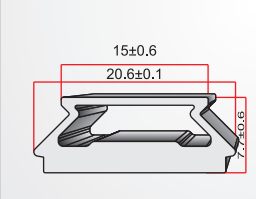
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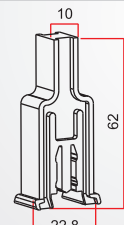


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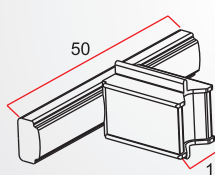


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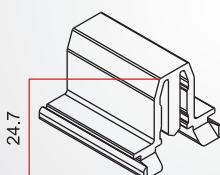
EPDM Rubber Mouldings



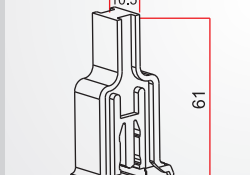
750027 09AA035 (I)



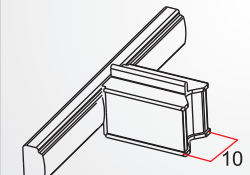
750028 09AA036 (I)



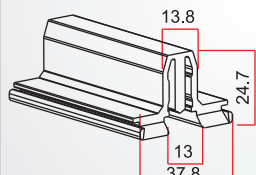
750030 09AA037 (I)



760027/29 09AA038 (I)



760028 09AA039 (I)



760030 09AA040 (I)



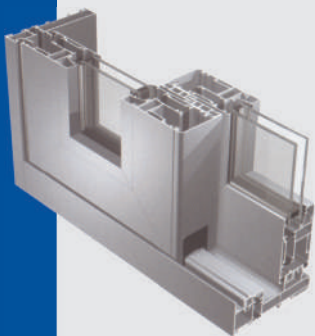
Gulf Extrusion System

GE#600.13.001 ALP-09029/10	GE#600.13.002 ALP-09029/12	GE#600.13.003 ALP-09029/02	CW/70/RUB3 GE#600.13.004 ALP-09029/14	GE#T-RUB-1(BIG) ALP-09029/33
GE#600.13.005 ALP-09029/16	GE#600.13.006 ALP-09029/04	GE#600.13.007 ALP-09029/18	GE#600.13.008 ALP-09029/20	GE#566567/RUB-1 ALP-09029/34
GE#45-FR-RUB ALP-09029/65	GE#45-SH-RUB ALP-09029/66	GE#45-MID-RUB ALP-09029/67	GE#CW/70/RUB1 ALP-09029/31	GE#09029/11R ALP-09029/35
GE#CW/70/RUB2 ALP-09029/32	GE#CW/70/RUB4 ALP-09029/30	GE#900.13.004 ALP-09020/07	GE#900.13.005 ALP-09029/06	GE#Pressure Plate ALP-09039/02
GE#900.13.006 ALP-09020/06	GE#900.13.007 ALP-09029/22	GE#900.13.008 ALP-09029/24	GE#10566 ALP-09029/26	GE#Curtain Wall ALP-19041
GE#10560 ALP-09029/28	GE#Pressure Plate ALP-19039	GE#Pressure Plate ALP-19040	GE#P-Rubber ALP-09053/01	GE#Curtain Wall ALP-19054



Alumil System

SOL-157912 09GD056	MO-6820 09GD057	M-081 09GD047	BMP-711 09GD055
MO-9300 09GD054	62422001 09GD053	62422000 09GD052	MO-9500 09GD051
MO-9500 09GD050	SOL-91106 09GD059	BMP 09GD063	MO-93-BMP 09GD061
BMP-706 09GD049	MO-6860 09GD065	MO-6300 09GD048	MO-7406 09GD058
BMP-705 09GD062	BMP-707 09GD064	BMP-10916 09GD060	





Balexco System

E-2108 09GD041	E-2104 09GD042	E-2110 09GD039	E-2103 09GD037
E-2112 09GD038	E-2109 09GD043	E-2102 09GD044	E-2105 09GD045
E-2107 09GD040	E-2114 09GD046		



Indian System

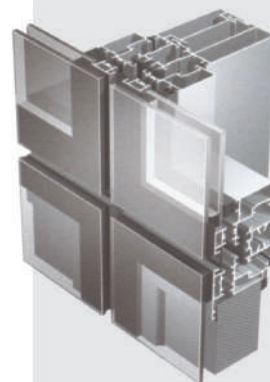
ALP19130	ALP19214	ALP19243	ALP19244
ALP19245	ALP19246	ALP19256	ALP19160
ALP19159	ALP19202	ALP19221	ALP19222
ALP19223	ALP19233	ALP19235	ALP09GE085
ALP09GE086	ALP09GE087	ALP09GE088	ALP09GE089
ALP09GE042	ALP09025/27	ALP09GE098	ALP19362





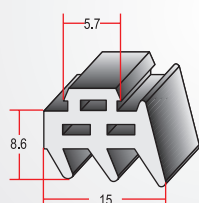
Indian System

ALP-09043/03	ALP-09045/02A	ALP-09045/03	ALP-09045/05
ALP-09045/07	ALP-09045/08	ALP-09045/08A	ALP-09045/09
ALP-09045/10	ALP-09045/11	ALP-09045/12	ALP-09045/17N
ALP-09045/18	ALP-09045/19	ALP-09045/20A	ALP-09045/20B
ALP-09045/21	ALP-09045/22	ALP-09046/02	ALP-09046/03
ALP-09046/04	ALP-09046/05	ALP-09046/06	ALP-09048/01

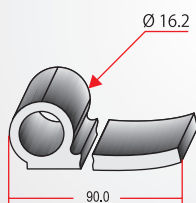




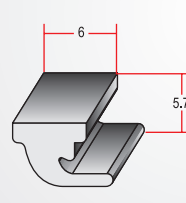
Miscellaneous Gaskets



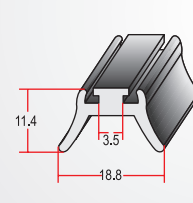
ALP-09024/17



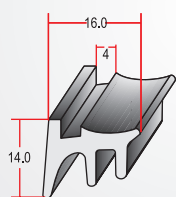
ALP-09024/18



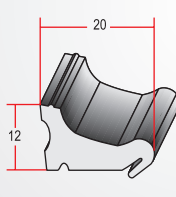
ALP-09036/1



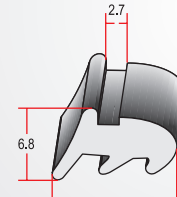
ALP-09036/3



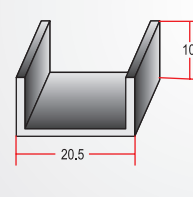
ALP-09040/1



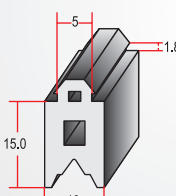
ALP-09041/4



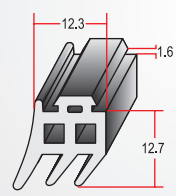
ALP-09045/4



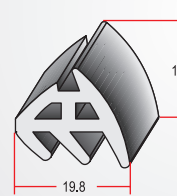
ALP-09024/20



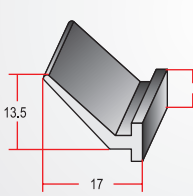
ALP-09024/22



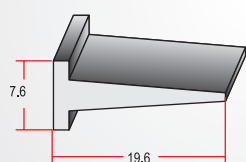
ALP-09024/23



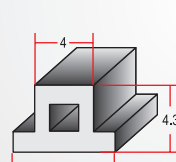
ALP-09024/24



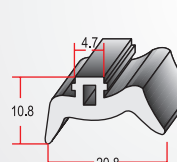
ALP-09024/25



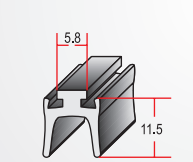
ALP-09024/26



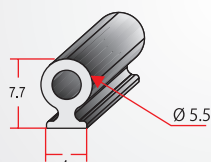
ALP-09024/27



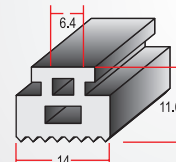
ALP-09029/1



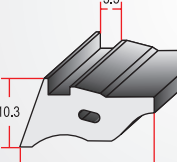
ALP-09029/5



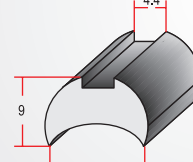
ALP-09045/6



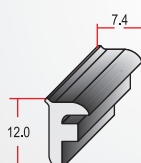
ALP-09045/13



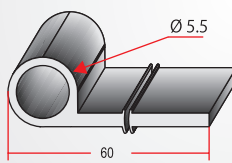
ALP-09045/26



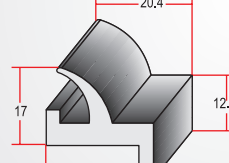
ALP-09046/1



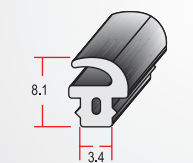
ALP-09047/1



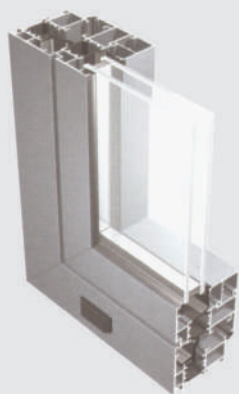
ALP-09052/2



ALP-09052/3



ALP-09054/1





Miscellaneous Gaskets

ALP-09054/2	ALP-09054/3	ALP-09054/4	ALP-09058/10
ALP-09060/1	ALP-09062/1	ALP-09066/16	ALP-09070/3
ALP-09070/9	ALP-09070/22	ALP-09020/01	ALP-09020/02
ALP-09020/03	ALP-09020/04	ALP-09020/05	ALP-09020/08
ALP-09082/1	ALP-09087/13	ALP-09087/16	ALP-09087/32
ALP-09023/12	ALP-09023/13	ALP-09023/17	ALP-09023/18





Miscellaneous Gaskets

ALP-09023/19	ALP-09023/21	ALP-09024/01	ALP-09024/02
ALP-09024/05	ALP-09024/06	ALP-09024/07	ALP-09024/08
ALP-09024/10	ALP-09024/11	ALP-09024/12	ALP-09028/01
ALP-09028/02	ALP-09028/03	ALP-09029/11	ALP-09028/04
ALP-09028/05	ALP-09028/06	ALP-09029/3	ALP-09029/07
ALP-09034/01	ALP-09034/02	ALP-09036/04	ALP-09037/01

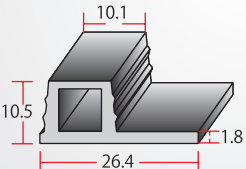
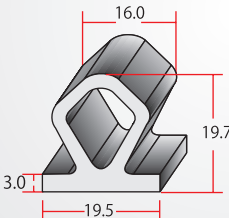
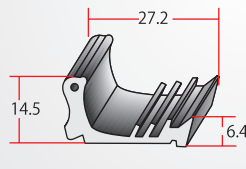
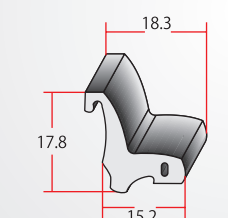
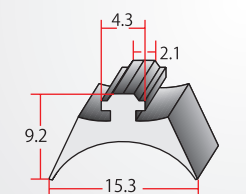
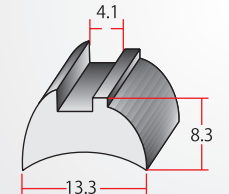
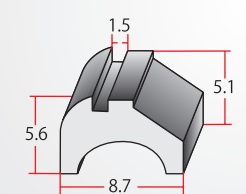
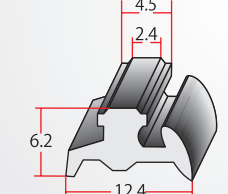
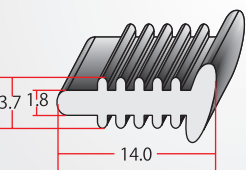
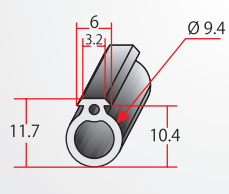
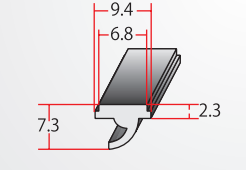
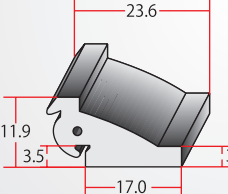
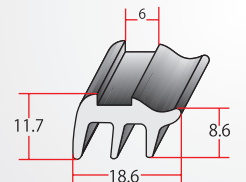
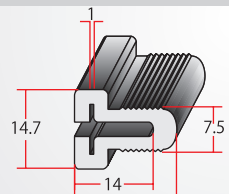
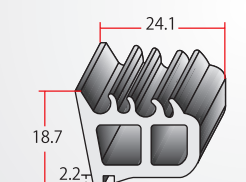
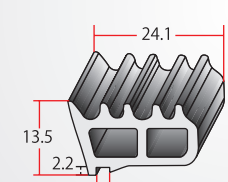
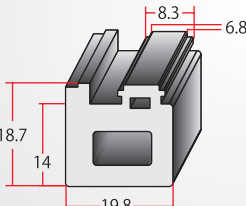
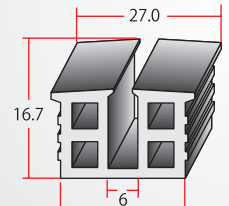
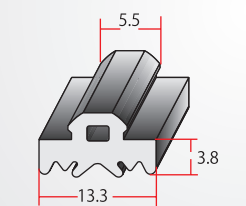
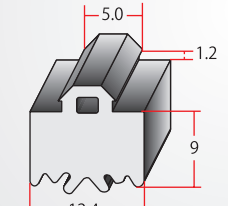
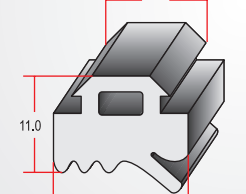
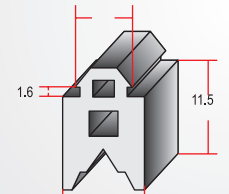
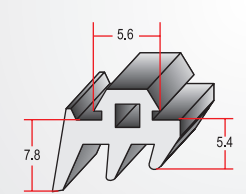
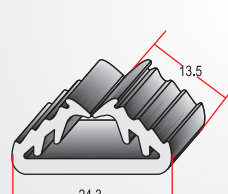


Miscellaneous Gaskets

ALP-09037/02	ALP-09039/01	ALP-09040/02	ALP-09040/03
ALP-09040/04	ALP-09040/06	ALP-09040/07	ALP-09040/08
ALP-09041/01	ALP-09041/02	ALP-09041/03	ALP-09041/05
ALP-09041/06	ALP-09041/07	ALP-09041/08	ALP-09041/09
ALP-09041/10	ALP-09041/11	ALP-09041/12	ALP-09041/13
ALP-09041/14	ALP-09043/01	ALP-09045/01	ALP-09043/02



Miscellaneous Gaskets

 ALP-09023/02	 ALP-09023/04	 ALP-09023/05	 ALP-09023/06
 ALP-09023/07	 ALP-09023/08	 ALP-09023/09	 ALP-09023/10
 ALP-09023/11	 ALP-09020/09	 ALP-09020/10	 ALP-09020/11
 ALP-09020/12	 ALP-09020/13	 ALP-09021/01	 ALP-09021/02
 ALP-09021/03	 ALP-09023/01	 ALP-09023/22	 ALP-09023/23
 ALP-09024/9	 ALP-09024/13	 ALP-09024/14	 ALP-09024/16



Miscellaneous Gaskets

ALP-09051/01	ALP-09049/01	ALP-09050/01	ALP-09051/02
ALP-09051/03	ALP-09051/04	ALP-09051/05	ALP-09051/06
ALP-09051/07	ALP-09051/10	ALP-09051/11	ALP-09052/01
ALP-09058/08	ALP-09058/09	ALP-09064/01	ALP-09064/02
ALP-09070/01	ALP-09070/02	ALP-09070/04	ALP-09070/05
ALP-09070/06	ALP-09055/01	ALP-09055/02	ALP-09058/01

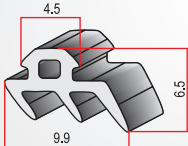
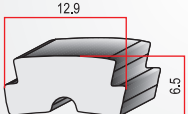
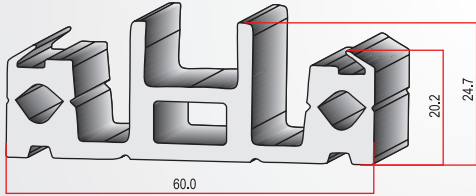
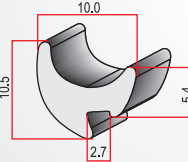
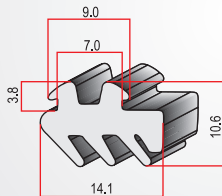
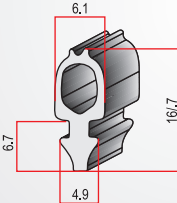
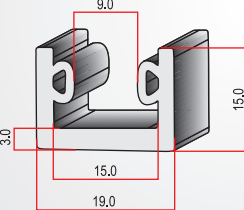
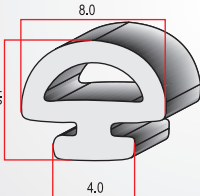
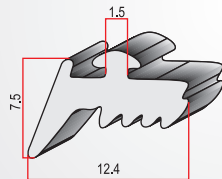
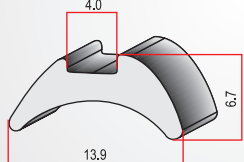
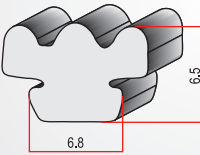
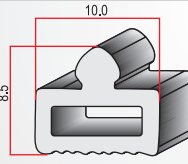
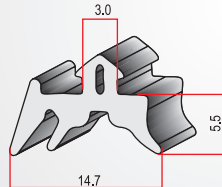
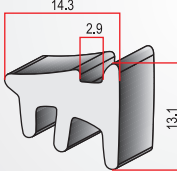
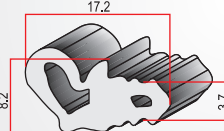
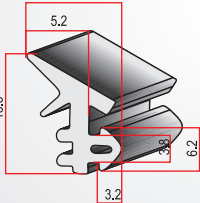
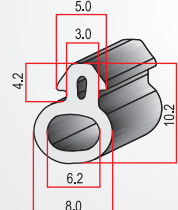
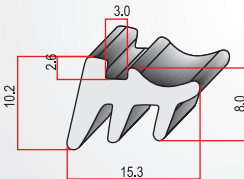
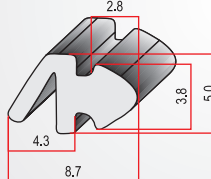
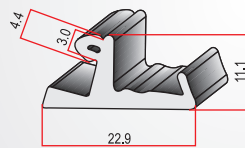
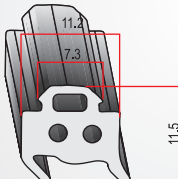
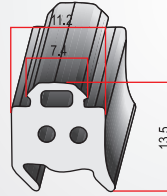
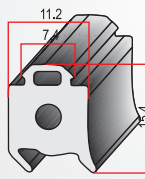


Miscellaneous Gaskets

ALP-09058/02	ALP-09058/03	ALP-09058/04	ALP-09058/05
ALP-09058/06	ALP-09070/17	ALP-09070/18	ALP-09070/19
ALP-09070/20	ALP-09070/21	ALP-09084/02A	ALP-09070/07
ALP-09070/08	ALP-09070/10	ALP-09070/11	ALP-09070/12
ALP-09070/13	ALP-09070/14	ALP-09070/15	ALP-09070/16
ALP-19053	ALP-19055	ALP-19082	

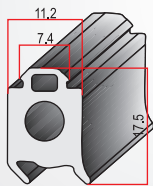
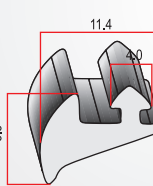
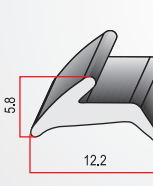
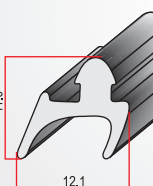
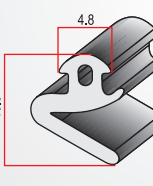
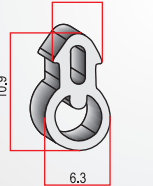
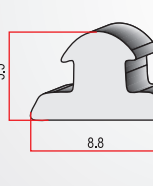
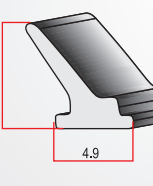
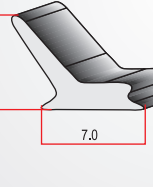
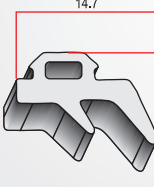
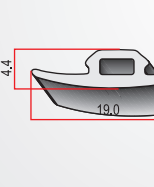
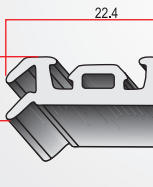
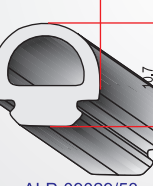
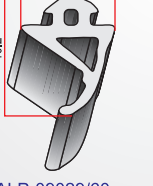
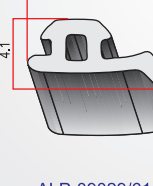
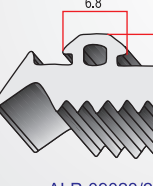
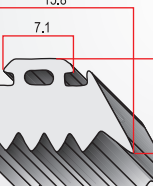
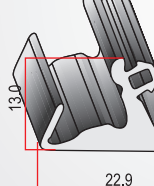
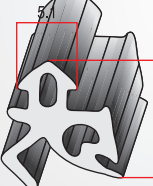
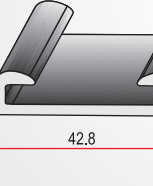
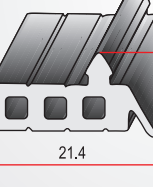
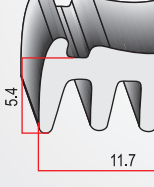
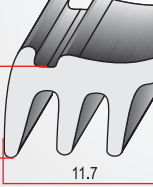


Miscellaneous Gaskets

 ALP-09024/36	 ALP-09024/39	 ALP-09024/37	
 ALP-19084	 ALP-19092	 ALP-19097	 ALP-19099
 ALP-16002	 ALP-16003	 ALP-16004	 ALP-19080
 ALP-19125	 ALP-19130	 ALP-19121	 ALP-09021/4
 ALP-19031	 ALP-19032	 ALP-19042	 ALP-19043
 ALP-19044	 ALP-09029/44	 ALP-09029/45	 ALP-09029/46



Miscellaneous Gaskets

 ALP-09029/47	 ALP-19150	 ALP-19151	 ALP-19159
 ALP-19160	 ALP-19161	 ALP-19162	 ALP-19170
 ALP-19171	 ALP-09029/48	 ALP-09029/49	 ALP-09029/50
 ALP-09029/58	 ALP-09029/60	 ALP-09029/61	 ALP-09023/24
 ALP-09023/25	 ALP-09087/46	 ALP-09087/50	 ALP-09087/58
 ALP-09077/26	 ALP-09024/45	 ALP-09024/46	 ALP-09024/47



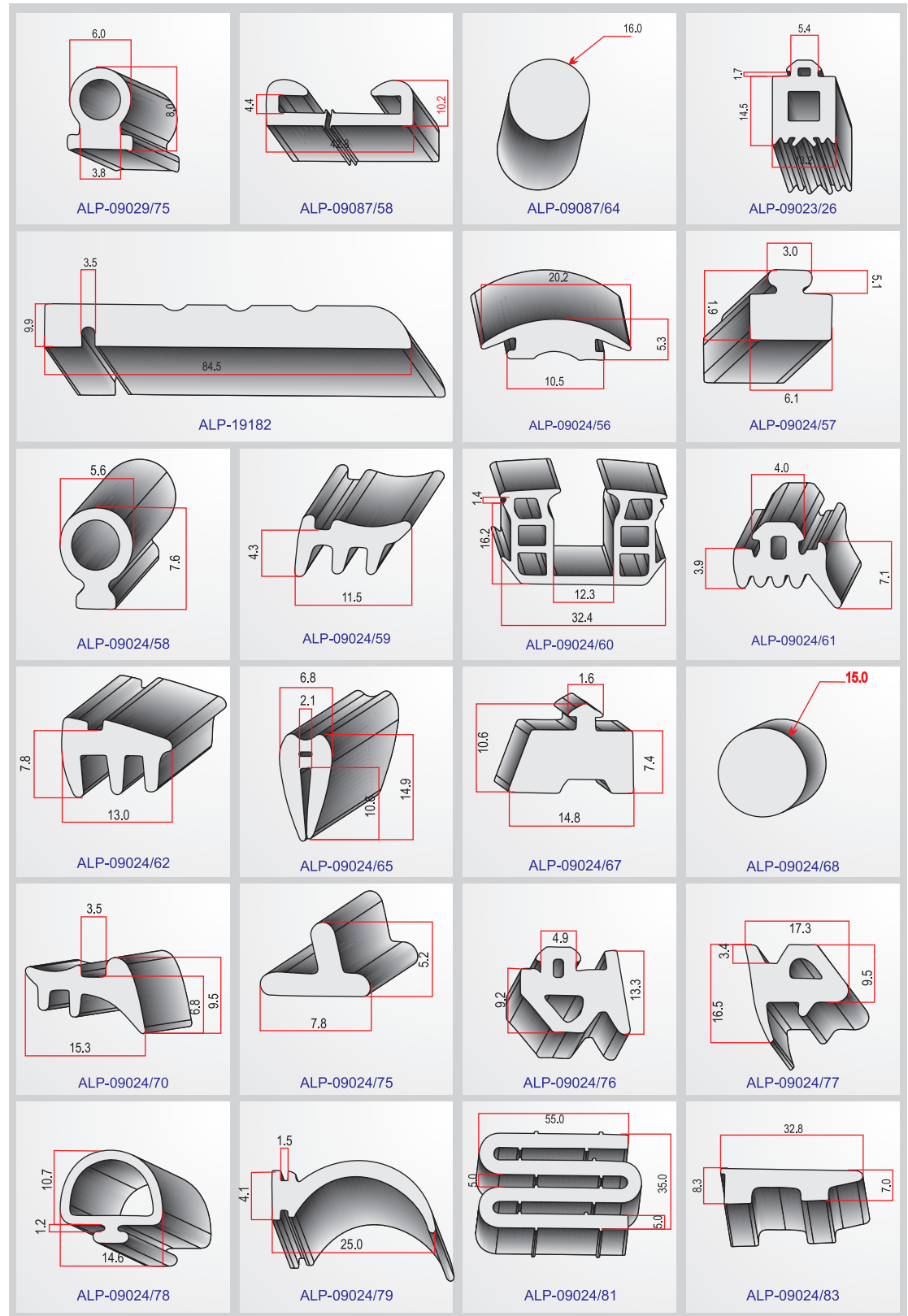


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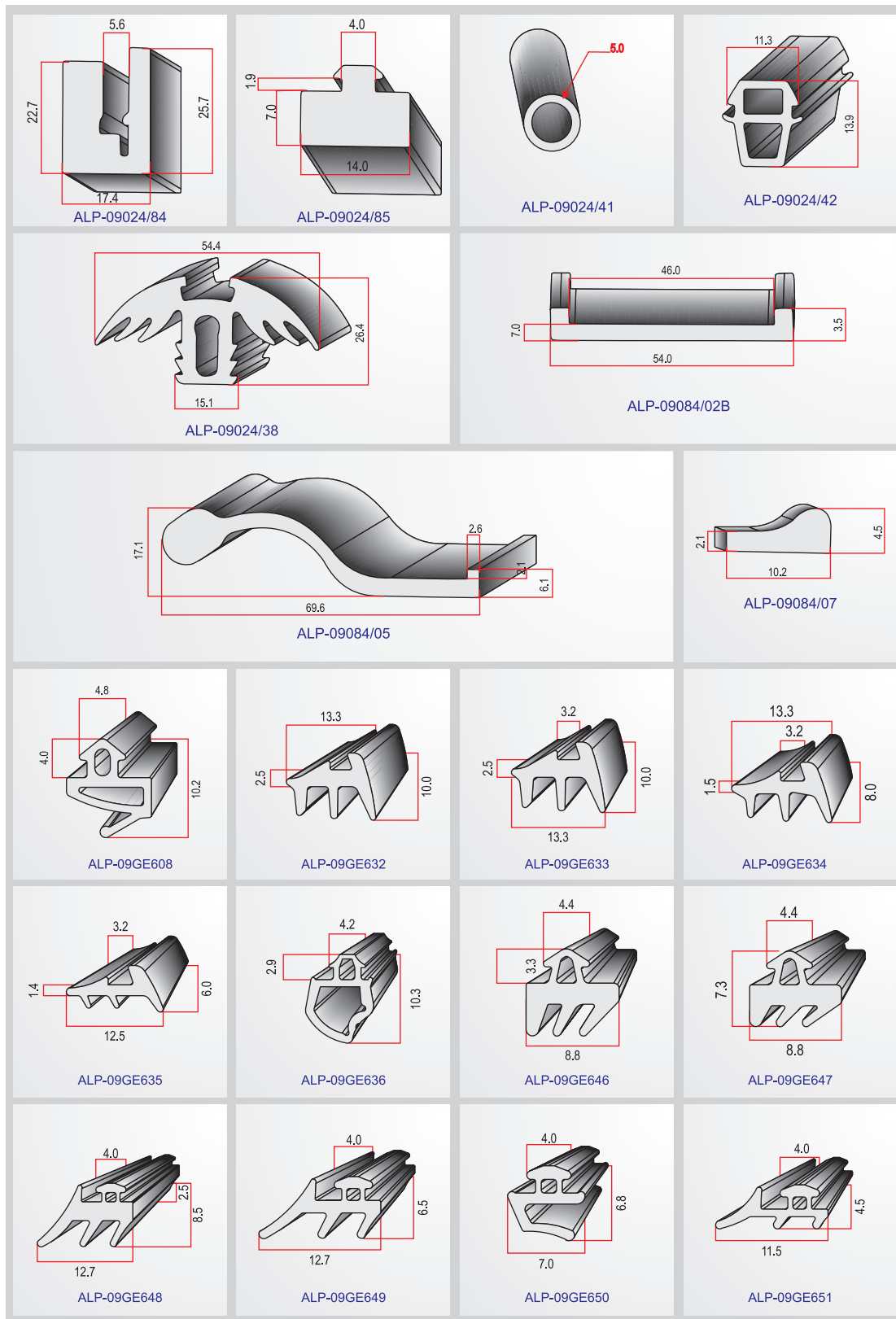
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ALP-09024/44	ALP-09029/38	ALP-09029/40	ALP-09029/41
ALP-09029/42	ALP-09024/49	ALP-09024/51	ALP-09024/52
ALP-09024/50	ALP-09024/53	ALP-09024/54	
ALP-09024/55	ALP-09024/28	ALP-09024/30	ALP-09029/62



Miscellaneous Gaskets



Miscellaneous Gaskets





Miscellaneous Gaskets

ALP-09GE652	ALP-09GE653	ALP-09GE654	ALP-09GE713
ALP-09GE714	ALP-09GE733	ALP-09GE743	ALP-09GE744
ALP-09GE745	ALP-09GE746	ALP-09GE749	ALP-09GE761
ALP-09GE762	ALP-09GE763	ALP-09GE818	ALP-09GE819
ALP-09GE826	ALP-09GE845	ALP-09GE846	ALP-09GE847
ALP-09GE889	ALP-09GE890	ALP-09GE891	ALP-09GE915



Miscellaneous Gaskets

ALP-09GE925	ALP-09GE1043	ALP-09GE458	ALP-09GE459
ALP-09GE460	ALP-09GE461	ALP-09GE462	ALP-09GE463
ALP-09GE464	ALP-09GE465	ALP-09GE562	ALP-09GE563
ALP-09GE569	ALP-09GE575	ALP-09GE576	ALP-09GE597

Certificates

Tremco Incorporated

3735 Green Road • Beachwood, Ohio 44122

TREMCO

To: Keith Shearman

From: Lisa Chavers

CC: Jon Harbaugh

Date: May 1, 2007

Subject: Index Tower

On Tuesday, April 3, 2007 we received EPDM slab samples from the job site for the Index Tower Project for ASTM C 1087 and to confirm adhesion. The following test was performed using Spectrem® 2 and Proglaze® II:

- ☒ Tab Adhesion Test
- ☐ ASTM C 794-01, Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants
- ☒ ASTM C 1087-00, Test Method for Determining Compatibility of Liquid Applied Sealants with Accessories Used in Structural Glazing Systems
- ☐ ASTM C 1248-93, Test Method for Staining of Porous Substances by Joint Sealants

Test results are attached. A summary of results is:

- Spectrem 2 and Proglaze II exhibited satisfactory adhesion with and without Primer #10 on the EPDM slab- PO/WOW vide DHL AWB# 2118016611 sample submitted
- Spectrem 2 Black in contrast to Spectrem 2 White exhibited no staining and 100% cohesive failure on the EPDM slab- PO/WOW vide DHL AWB# 2118016611 sample submitted
- Proglaze II Black in contrast to Spectrem 2 White exhibited no staining and 100% cohesive failure on the EPDM slab- PO/WOW vide DHL AWB# 2118016611 sample submitted

If you have any questions, or if you require additional information, please contact the Technical Services group.

An **RPM** Company

Tremco Incorporated
3735 Green Road • Beachwood, Ohio 44122

TREMCO

R/D TEST NO.: 7098

PROJECT REFERENCE: Index Tower

SALES REPRESENTATIVE: Keith Shearman

CUSTOMER: GTP Overseas Private Limited

LOCATION: Middle East

TEST RESULTS

Adhesion Testing: Tremco Standard Test T86 (Tab Method)
Substrate was cleaned with IPA & Zolot wipe prior to application of sealant/primer.

Substrate (Trade Name)	Primer	Sealant Tested	Adhesion - 14 Days at 70°F, 50% R.H.	Adhesion - 7 Days Water Immersion
EPDM SLABS - POWOW vide DHL AWB# 2118016611	NONE	SPECTREM® 2	100% Cohesive Failure	100% Cohesive Failure
EPDM SLABS - POWOW vide DHL AWB# 2118016611	10	SPECTREM® 2	100% Cohesive Failure	100% Cohesive Failure
EPDM SLABS - POWOW vide DHL AWB# 2118016611	NONE	PROGLAZE® II	100% Cohesive Failure	100% Cohesive Failure
EPDM SLABS - POWOW vide DHL AWB# 2118016611	10	PROGLAZE® II	100% Cohesive Failure	100% Cohesive Failure

100% COHESIVE FAILURE = PASS
100% ADHESIVE FAILURE = DOES NOT PASS

An **RPM** Company

LC:jh

Tremco Incorporated
3735 Green Road • Beachwood, Ohio 44122

TREMCO

R/D TEST NO.: 7098

PROJECT REFERENCE: Index Tower

SALES REP: Keith Shearman

CUSTOMER: GTP Overseas Private Limited

LOCATION: Middle East

TEST RESULTS

Compatibility Testing: ASTM C-1087 (U.V. Exposure)

Testing Material (Trade Name)	Sealant Specimen Control	Staining	Mode Sealant Failure
EPDM SLABS - POWOW vide DHL AWB# 2118016611	SPECTREM® 2 - WHITE	0	100% Cohesive Failure
EPDM SLABS - POWOW vide DHL AWB# 2118016611	SPECTREM® 2 - WHITE	0	100% Cohesive Failure

No.	Color Change	Change Description	No.	Color Change	Change Description
1	very slight	change in gloss and color	4	severe	change in gloss and color
2	very slight	change in gloss and color	5	very severe	change in gloss and color

The data and recommendations above are based on samples and information provided by Keith Shearman. These recommendations have been derived from Tremco Laboratory testing of the samples provided. Tremco cannot be held responsible for material sample differences, substitutions or 40-day variations in the finishing processes which may alter these recommendations. It is Tremco's best recommendation that field adhesion testing be continued throughout the project. Refer to Tremco Structural Adhesives Project Control adhesion procedures and cleaning preparation.

WARRANTY:

Where warranted, products to be defect-free and manufactured to meet published physical and chemical specifications and Tremco standards. Under this warranty, we will provide at no charge, product in containers to replace any product proven to be defective when applied in accordance with written instructions, and in applications recommended by us as suitable for the product.

All claims concerning product defects must be made within six (6) months of shipment. Absence of such claims in writing, during this period, will constitute a waiver of all claims with respect to all other warranties expressed or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Signature: *Keith Shearman*

Date: May 1, 2007

An **RPM** Company

LC/jh

CERTIFICATE

DQS GmbH

Deutsche Gesellschaft für Zertifizierung von Managementsystemen
Member of the DQS Group

Avond Rijkhuizen Company Limited

110, Edisonstraat, Middel
Lutjehorn, 1705

the Netherlands

Design, manufacture and supply of 1,000 agricultural tractors
and/or parts for the agricultural industry

for implementation and execution of

Quality Management System

Avond Rijkhuizen is certified according to the requirements of ISO 9001:2000 for the design, manufacture and supply of 1,000 agricultural tractors and/or parts for the agricultural industry. The certificate is valid for the period 01-01-2003 to 31-12-2005.

ISO/TS 16949:2002
Automotive Quality Management

(part of the scope)

Certification valid:

2003-11-01 - 2004-11-01
2005-12-31

Certification number:

0000 00 00

This certificate is valid for:

0000 00 00

Avond Rijkhuizen NV

1,000 00 00

AVT No.

00 0000

Issued in Middelhorn, the Netherlands, Germany 0000 00 00



Dr. H. Deeken

Managing Director



Dr. H. Deeken

ISO/TS 16949:2002, Automotive Quality Management
(part of the scope)

01-01-2003-11-01

Certificates

DOW CORNING 25 Apr 2007
Page 1 of 2

Ajay Saxena
GTP OVERSEAS PRIVATE
C-10, Sector-1, NOIDA-201301, Saif Zone
Sharjah
INDIA

**Dow Corning Construction Industry System
Laboratory Report - Sealant Compatibility**

Date: 25 Apr 2007
Document ID: 0000033742
Job Number: 0000027852
Job Name: LOB Tower
Job Address: Dubai, UNITED ARAB EMIRATES
Customer: GTP OVERSEAS PRIVATE
Customer Fax: +91-120-4324736 asaxena.gtp@anbros.com

COMPATIBILITY TESTING (Modified ASTM C1087)

Dow Corning has completed compatibility testing / evaluation in support of the above referenced project. A summary of this laboratory testing / evaluation and application recommendations is given below.

Sample	Substrate Description	Application Recommendation
1. Sample 47716	Other	
Substrate Type	Compound Code: PO / WOW	
Substrate Description	Sealant	Approved for Full Contact
Dow Corning® 795 Silicone Building Sealant		Approved for Full Contact
Dow Corning® 813 Construction & Concrete Silicone Sealant		Approved for Full Contact
Dow Corning® 895 Structural Glazing Sealant		Approved for Full Contact
Dow Corning® 993 Structural Glazing Sealant		Approved for Full Contact

Based on the ASTM C-1087 test procedure, or for Europe test method ETAG 002 Paragraph 5.1.4.2.5, the Dow Corning silicone sealants tested adhered to the test material. ASTM C-1087 and ETAG 002 Paragraph 5.1.4.2.5 are qualitative adhesion test but a good indication for non-moving applications.

The results of the compatibility testing are only valid as long as the supplier certifies that neither the formulation nor manufacturing process for these materials has been changed.

For structural glazing application, the results of the compatibility testing are only valid when Dow Corning has approved glazing details, and has tested and approved all substrates and accessory materials that contact the structural silicone sealant.

For further information regarding these test results, please contact your Dow Corning Construction Field Specialist, Fiby

DOW CORNING CORPORATION
Your Global Construction Connection @
www.dowcorning.com/construction

AMERICAS
Sealant Test Lab, DC-4, Lab 3A4
2200 W. Salzburg Road
Auburn, MI 48611
USA
Tel: 989 496 5237
Fax: 989 496 4374
Americas.Cts@dowcorning.com

ASIA
Songjiang Plant Dow Corning
(Shanghai) Company, Ltd.
448 Easton Ave.
Songjiang Industrial Zone
Shanghai 201613, P. R. China
Phone: 86 21 5774 1161
Fax: 86 21 5774 1471
Asia.Cts@dowcorning.com

EUROPE
Parc de Seneffe Dow Corning
S.A.
Parc Industrie
7180 Seneffe
Belgium
Phone: 32 64 888 000
Fax: 32 64 88 8950
Europe.Cts@dowcorning.com

DOW CORNING 25 Apr 2007
Page 2 of 2

Albert, on +32 64888413 at Seneffe, BELGIUM
E-mail: Fiby.albert@dowcorning.com

Sincerely
DOW CORNING CORPORATION

Fiby Albert
Construction Lab leader

cc: Serge Sibille, Dow Corning SA, Lyon Cedex 2 FRANCE

DOW CORNING CORPORATION
Your Global Construction Connection @
www.dowcorning.com/construction

AMERICAS
Sealant Test Lab, DC-4, Lab 3A4
2200 W. Salzburg Road
Auburn, MI 48611
USA
Tel: 989 496 5237
Fax: 989 496 4374
Americas.Cts@dowcorning.com

ASIA
Songjiang Plant Dow Corning
(Shanghai) Company, Ltd.
448 Easton Ave.
Songjiang Industrial Zone
Shanghai 201613, P. R. China
Phone: 86 21 5774 1161
Fax: 86 21 5774 1471
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Parc de Seneffe Dow Corning
S.A.
Parc Industrie
7180 Seneffe
Belgium
Phone: 32 64 888 000
Fax: 32 64 88 8950
Europe.Cts@dowcorning.com

MOMENTIVE
performance materials

LOB04 / G29 & 31s
PO Box 17193
Jebel Ali Free Zone, UAE
Tel: +971-4-8818365
Fax: +9714-8818367

Results :

Test Slab

Sealant	Discoloration Sealant	Discoloration Gasket	Cure Sealant	Adhesion to glass
SSG 4000	None	None	ok	ok
SSG 4400	None	None	ok	ok
SCS 2000	None	None	ok	ok

Conclusion :

Ultraglaze SSG 4000, Ultraglaze SSG 4400 and SCS2000 are compatible with Test Slab and can be recommended for use in contact with them.

Kind regards,

P Sitharam

Momentive Performance Materials (Swiss) Srl • Jebel Ali Free Zone • PO Box 17193 • Dubai • UAE

MOMENTIVE
performance materials

LOB04 / G29 & 31s
PO Box 17193
Jebel Ali Free Zone, UAE
Tel: +971-4-8818365
Fax: +9714-8818367

To : GTP Over seas

From : Momentive performance Materials

Date : June 11, 2007

Re : Compatibility of Test slabs PO/WOW in contact with Ultraglaze SSG 4000, Ultraglaze SSG 4400 and SCS2000 Silpruf

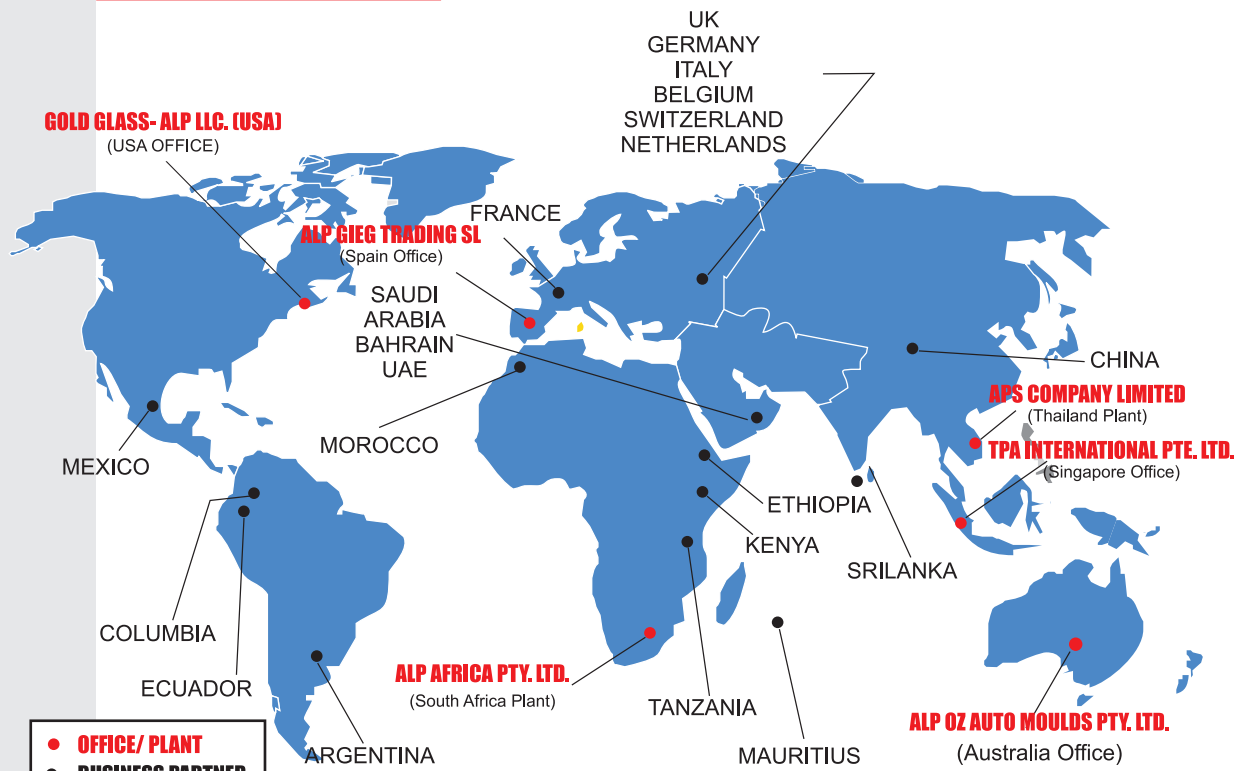
Test Method:
ASTM C1087
Time of Exposure - 21 days
Lamp - UVB 313

Objective:
To note the following when substrates exposed to UV lamp
-Discolouration
-Adhesion

Testing Specimen:
Test slabs PO/WOW

Material Used in the Test:
Testing Specimen
Ultraglaze SSG 4000
Ultraglaze SSG 4400
White Sealant, SCS 2000
Accessories

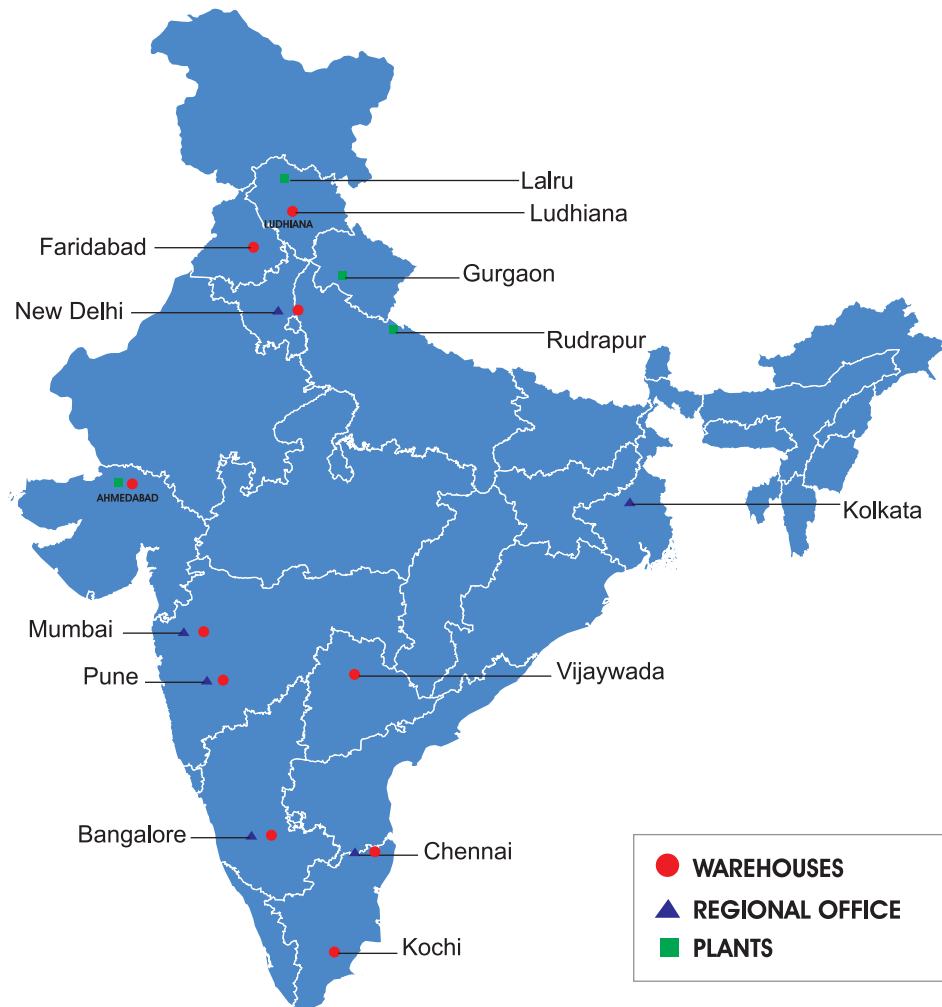
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Network in India



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TREMCO

U.S.A.



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INDUSTRIES CO. LTD.



**ARABIAN
ALUMINIUM CO. L.L.C.**

multiforms LLC
Architectural Aluminium & Façade Specialists.

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ARCAL
ARCHITECTURAL ALUMINIUM

ARCHITECTURAL ALUMINIUM



**ALUMINIUM TECHNOLOGY
AUXILIARY INDUSTRIES W.L.L.**

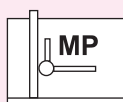


**THOMAS BENNETT
GULF(L.L.C.)**

DAMCO SYSTEMS
architectural aluminium



WHITE ALUMINIUM



METALL PLAN(UAE)



**STAR ELEVATOR SYSTEMS
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ARCHITECTURAL FACADE SPECIALIST
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āl karma



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